



SinglFuse™ SF-3812TM-T Series Features

- Replacement for Bourns® Telefuse™ models B0500T, B1250T and B2000T
- For use in telecommunication circuit applications requiring low current protection with high surge tolerance
- Overcurrent protection to Telcordia GR-1089-CORE Issue 7 & UL 60950
- EIA 3812 (10030 metric) footprint
- UL 248-14 compliant
- Surface mount packaging for automated assembly
- RoHS compliant* and halogen free**

SF-3812TM-T Series – SinglFuse™ Telefuse™ Telecom Protectors

Clearing Time Characteristics for Series

% of Current Rating	Clearing Time at 25 °C	
	Min.	Max.
100 %	4 hours	—
250 %	1 second	120 seconds

Additional Information

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Electrical Characteristics

Model	Rated Current (A)	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I ² t (A ² s) ****	Max. Power Dissipation (W)	Certifications
							cUL: E198545
SF-3812TM050T-2	0.50	0.48	600 VAC	60 A @ 600 VAC 60 A @ 250 VAC 50 A @ 250 VDC 100 A @ 125 VDC	1.4	0.4	✓
SF-3812TM125T-2	1.25	0.1					✓
SF-3812TM200T-2	2.00	0.055					✓

*** Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ± 30 %.

**** Melting I²t calculated at 10 times rated current.

Environmental Characteristics

Operating Temperature.....	-55 °C to +125 °C
Storage Conditions	
Temperature	+15 °C to +30 °C
Humidity.....	20 % to 70 %
Shelf Life.....	2 years from manufacturing date
Moisture Sensitivity Level.....	1
ESD Classification (HBM).....	Class 6



WARNING Cancer and Reproductive Harm - www.P65Warnings.ca.gov

* RoHS Directive 2015/863, Mar 31, 2015 and Annex.

** Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

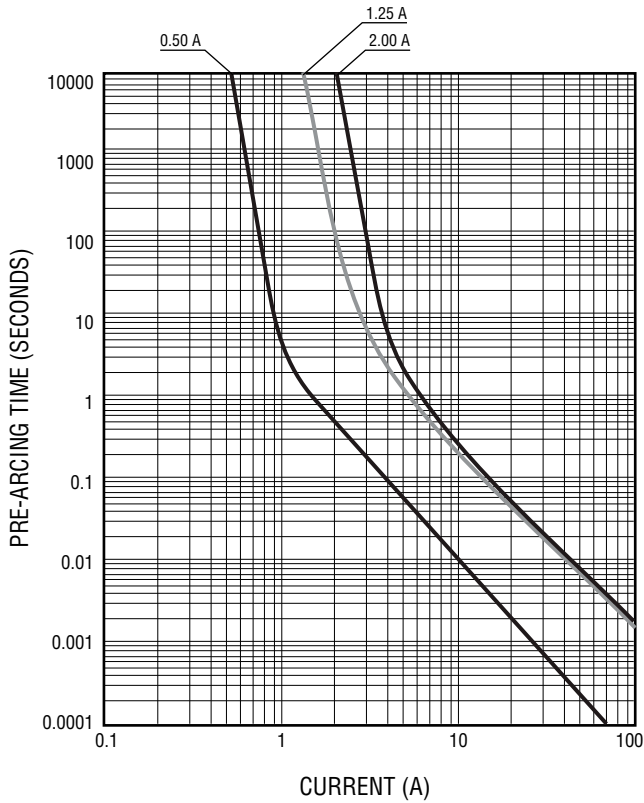
"SinglFuse" is a trademark of Bourns, Inc.

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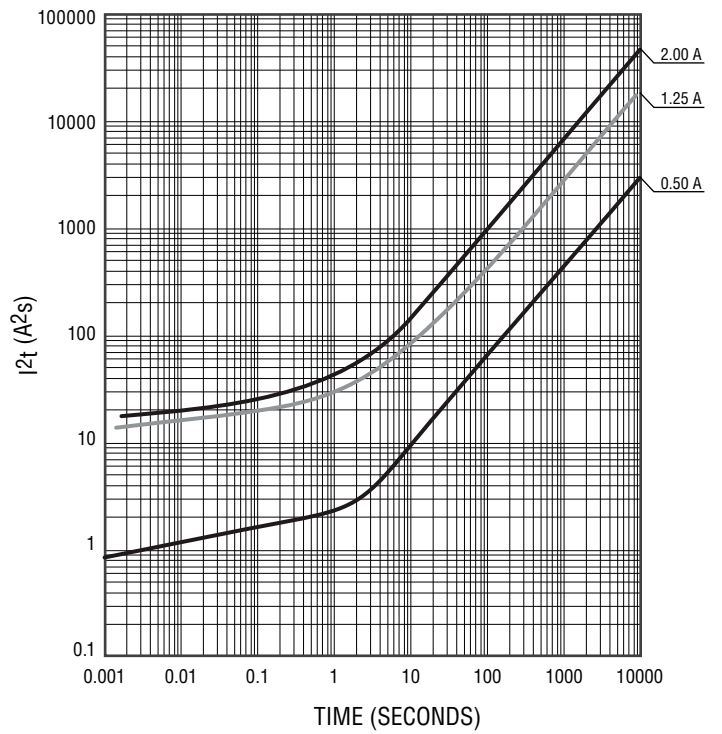
The device characteristics and parameters in this data sheet can and do vary in different applications and actual device performance may vary over time.

Users should verify actual device performance in their specific applications.

Average Pre-Arcing Time vs. Current Curves



Average I²t vs. t Curves



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Typical Part Marking

Represents total content. Layout may vary.



Rated Current	Part Marking
0.5 A	0.5
1.25 A	1.25
2.0 A	2.0

How to Order

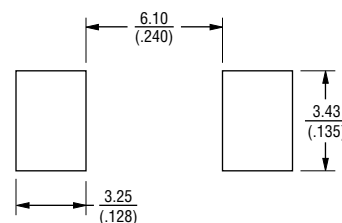
SF - 3812 TM 050 T - 2

SinglFuse™ _____
 Product Designator _____
 SMD Footprint _____
 3812 = EIA 3812
 (10030 metric) _____
 Fuse Blow Type _____
 TM = Time Lag, Telecom _____
 Rated Current _____
 050 ~ 200 (0.50 A ~ 2.00 A) _____
 Structure Type _____
 T = Ceramic Tube _____
 Packaging Type _____
 - 2 = Tape & Reel _____

Packaging

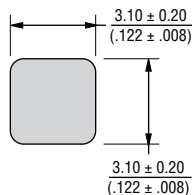
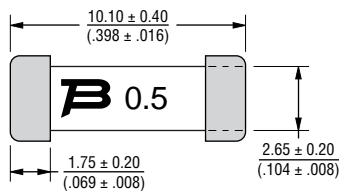
Reel Dimension	13-inch Tape and Reel
Specification	EIA 481-2
Quantity	2,500 pieces
Packaging Code	-2

Recommended Pad Layout



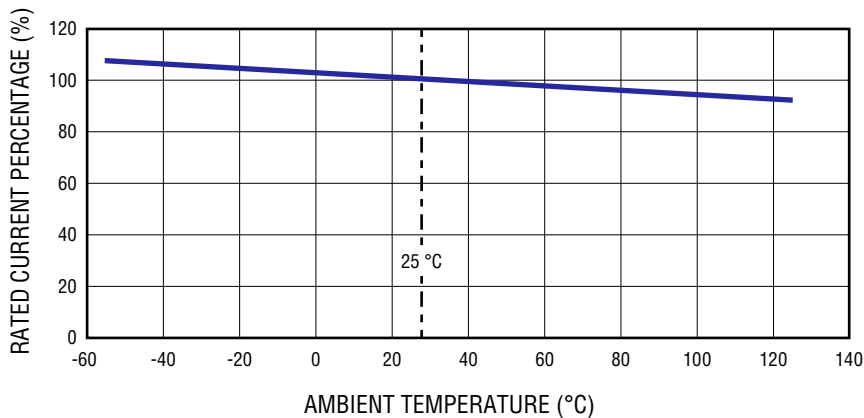
DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

Product Dimensions



DIMENSIONS: $\frac{\text{MM}}{\text{(INCHES)}}$

Current Rating Thermal Derating Curve

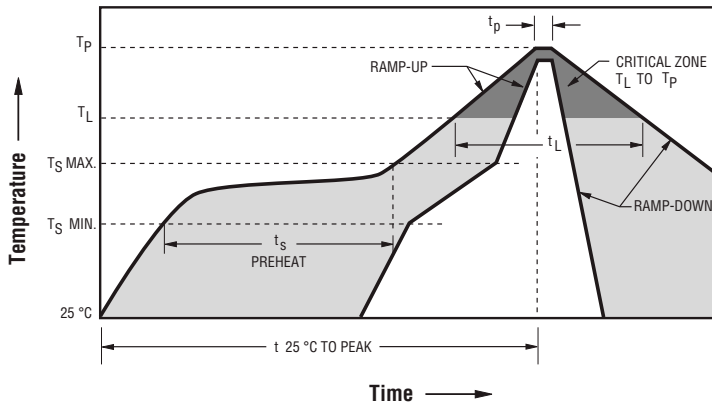


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Solder Reflow Recommendations

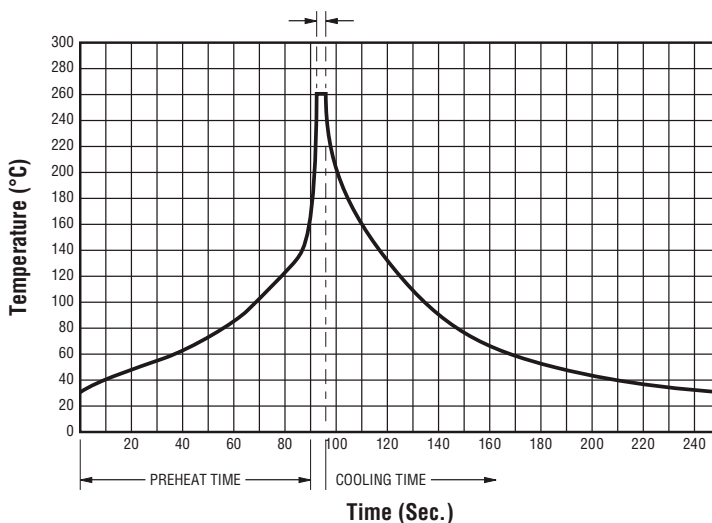


Profile Feature	Pb-Free Assembly
Preheat / Soak: Temperature Min. (T _{smin}) Temperature Max. (T _{smax}) Time (t _s) from (T _{smin} to T _{smax})	150 °C 200 °C 60~180 seconds
Ramp Up Rate (T _L to T _p)	3 °C / second max.
Ramp Up Rate (T _{smax} to T _L)	5 °C / second max.
Liquidous Temperature (T _L) Time (t _L) maintained above T _L	217 °C 60~90 seconds
Peak Package Body Temperature (T _p)	260 °C +0/-5 °C
Time within 5 °C of actual peak temperature (T _p)	10~30 seconds*
Ramp Down Rate (T _p to T _L)	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.
Do not exceed	260 °C

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

Solder Wave Recommendations

Peak Temperature (Dwell Time)



Profile Feature	Pb-Free Assembly
Preheat: Temperature Max. (T _{smax}) Time (Min. to Max.)	150 °C 60~90 seconds
Solder Pot Temperature	260 °C max.
Solder Dwell Time	2~3 seconds

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Lightning Surge Specifications (Fuse Not Allowed to Open)

Surge Specification	Max. Rise / Min. Decay (μ sec.)	Min. Peak Current (A)	Min. Peak Voltage (V)	Repetitions Each Polarity	Recommended Fuse
Telcordia GR-1089	10 / 1000	100	600	25	1.25 A / 2 A
		100	1000	25	1.25 A / 2 A
		100*	2000	5	1.25 A / 2 A
	10 / 700	160	4000	5	1.25 A / 2 A
	10 / 360	100	1000	25	1.25 A / 2 A
		25	1000	5	0.5 A / 1.25 A / 2 A
	10 / 250	200*	4000	5	1.25 A / 2 A
	8 / 20	750*	6000	1	1.25 A / 2 A
		600*	6000	5	1.25 A / 2 A
		300	5000	5	1.25 A / 2 A
		800*	2000	5	1.25 A / 2 A
		750	1500	5	1.25 A / 2 A
		400	800	5	1.25 A / 2 A
		300	600	5	1.25 A / 2 A
	2 / 10	500	5000	1	1.25 A / 2 A
		500	2500	10	1.25 A / 2 A
		300	1500	10	1.25 A / 2 A
		200	1000	5	1.25 A / 2 A
		100	800	5	1.25 A / 2 A

* Additional impedance devices utilized for the test.

Surge Specification	Surge	Waveform (μ sec.)	Current (A)	Voltage (V)	Repetitions (Each)	Recommended Fuse
FCC Part 68 (TIA-968-A)	Metallic A	10 x 560	100	800	1	1.25 A / 2 A
	Longitudinal A	10 x 160	200	1500	1	1.25 A / 2 A

Surge Specification	Surge	Waveform (μ sec.)	Current (A)	Voltage (V)	Repetitions (Each)	Recommended Fuse
UL / EN 60950 (ITU-T K20)	Non-handheld	10 x 700	37.5	1500	5	0.5 A / 1.25 A / 2 A
	Handheld Units		62.5	2500	5	0.5 A / 1.25 A / 2 A

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AC Power Fault Tests (Fuse Not Allowed to Open)

GR-1089 1st Level Test	Voltage (Vrms)	Short Circuit Current (A)	Hits	Duration	Recommended Fuse
1	50	0.33	1	15 min.	0.5 A / 1.25 A / 2 A
2	100	0.17	1	15 min.	0.5 A / 1.25 A / 2 A
3	600	0.5	1	30 sec.	0.5 A / 1.25 A / 2 A
4	1000	1	60	1 sec.	0.5 A / 1.25 A / 2 A
5	200	0.47	60	1 sec.	0.5 A / 1.25 A / 2 A
6	425	0.71	5	2 sec.	0.5 A / 1.25 A / 2 A
7	440	2.2	5	2 sec.	1.25 A / 2 A
8	600	3	1	1.1 sec.	1.25 A / 2 A
9	1000	5	1	0.4 sec.	1.25 A / 2 A

Note: These tests can be performed at a higher voltage, but the current must be as specified.

AC Current Limiting Protector Tests / Fusing Coordination Tests

Voltage (V _{AC})	Current (A)	Duration	Maximum Time For Fuse to Open (seconds)		
			0.50 A	1.25 A	2.00 A
600	2.20	up to 15 min.	1.0	will not open	will not open
	2.60		0.8	900	will not open
	3.00		0.5	20	will not open
	3.75		0.3	10	20
	5.00		0.2	4	10
	7.00		0.1	2	4
	10.00		0.05	1	1.2
	12.50		0.03	0.40	0.6
	20.00		0.01	0.14	0.2
	25.00		0.008	0.08	0.14
	30.00		0.006	0.04	0.10

Reliability Testing

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 ±5 °C Time setup: 10 ±1 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 60068-2-58
2	Resistance to soldering heat	Temperature setup: 260 +0/-5 °C Time setup: 10 sec. max.	DCR change ≤ ±15 %	IEC 60068-2-58
3	Thermal shock	Temperature setup: 25 °C ~ -65 °C ~ 25 °C ~ 125 °C Time setup: -65 °C (30 min) ~ 25 °C (5 min) ~ 125 °C (30 min) ~ 25 °C (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

BOURNS®

Asia-Pacific: Tel: +886-2 2562-4117 • Email: asiacus@bourns.com

EMEA: Tel: +36 88 885 877 • Email: eurocus@bourns.com

The Americas: Tel: +1-951 781-5500 • Email: americus@bourns.com

www.bourns.com

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