

SinglFuse[™] SF-2410F-T Series Features ■ Single blow fuse for overcurrent protection

- EIA 2410 (6125 metric) footprint
- Ceramic tube design for fast acting fusing speed applications
- UL 248-14 compliant
- Surface mount packaging for automated assembly
- RoHS compliant* and halogen free**

SF-2410F-T Series - Fast Acting SMD Fuses

Clearing Time Characteristics for Series

% of Current Poting	Clearing Time at 25 °C		
% of Current Rating	Min.	Max.	
100 %	4 hours	—	
200 %	_	60 seconds	

Additional Information

Click these links for more information:



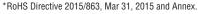
Electrical Characteristics

Model	Rated Current (A)	Resistance (Ω) Typ.***	Rated Voltage	Interrupting Rating	Typical I²t (A²s) ****	Certifications	
						cUL: <u>E198545</u>	
SF-2410F1200T-2	12	0.0045	86 VAC 86 VDC	86 VAC	50 A @ 65 VAC 50 A @ 65 VDC	52.91	1
SF-2410F1500T-2	15	0.003		200 A @ 86 VAC 200 A @ 86 VDC 300 A @ 24 VDC	90.9	1	
SF-2410F2000T-2	20	0.0025	65 VAC 65 VDC	65 VAC 65 VDC 50 A @ 65 VDC	50 A @ 65 VAC	140.8	1
SF-2410F2500T-2	25	0.002			300 A @ 24 VDC	246.55	1

*** Resistance value measured with ≤10 % rated current at 25 °C ambient. Tolerance ± 30 %.

**** Melting I²t calculated at 10 times rated current.

Environmental Characteristics	
Operating Temperature	-55 °C to +125 °C
Storage Conditions	
Temperature	
Humidity	
Shelf Life	
Moisture Sensitivity Level	
ESD Classification (HBM)	Class 6



**Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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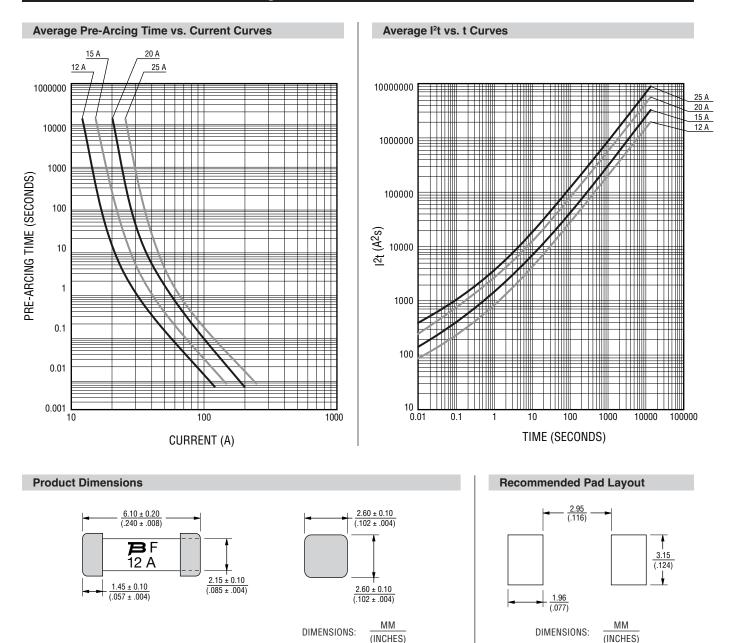
SinglFuse[™] SF-2410F-T Series Applications

- Notebooks
- LCD Monitors
- LCD Backlight Inverters
- POE, POE+

- PC Servers
- Power Supplies
- Game Consoles
- White Goods

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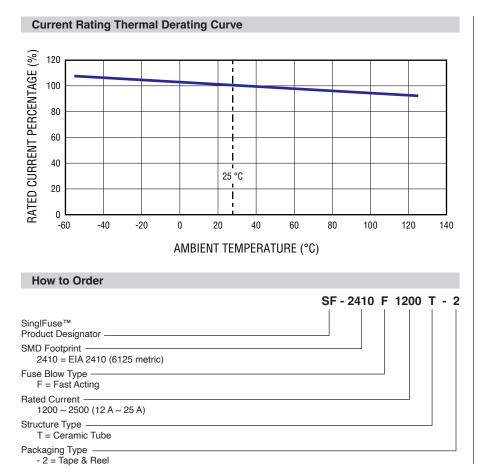


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Packaging

Reel Dimension	7-inch Tape and Reel
Specification	EIA 481-2
Quantity	1,000 pieces
Packaging Code	-2

Typical Part Marking

Represents total content. Layout may vary.



Rated Current	Part Marking		
12 A	12A		
15 A	15A		
20 A	20A		
25 A	25A		

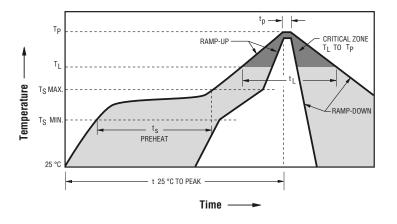
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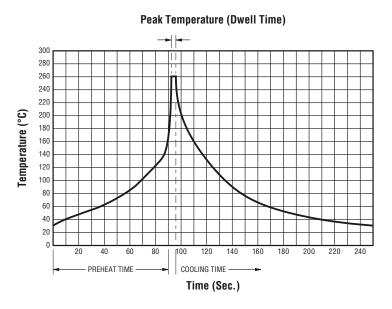
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Solder Reflow Recommendations



Profile Feature	Pb-Free Assembly
Preheat / Soak:	
Temperature Min. (T _{smin})	150 °C
Temperature Max. (T _{smax})	200 °C
Time (t _s) from (T _{smin} to T _{smax})	60~180 seconds
Ramp Up Rate (T _L to T _p)	3 °C / second max.
Ramp Up Rate $(T_{smax} \text{ to } T_L)$	5 °C / second max.
Liquidous Temperature (T _L)	217 °C
Time (t_L) maintained above T_L	60~90 seconds
Peak Package Body Temperature (T _p)	260 °C +0/-5 °C
Time within 5 °C of actual peak temperature (T _p)	20~30 seconds*
Ramp Down Rate $(T_p \text{ to } T_L)$	6 °C / second max.
Time 25 °C to Peak Temperature	8 minutes max.

* Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.



Profile Feature	Pb-Free Assembly
Preheat: Temperature Max. (T _{smax}) Time (Min. to Max.)	150 °C 60~90 seconds
Solder Pot Temperature	260 °C max.
Solder Dwell Time	2~3 seconds

Solder Wave Recommendations

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Reliability Testing

No.	Test	Test Condition	Requirement	Test Reference
1	Solderability	Temperature setup: 235 ±5 °C Time setup: 10 ±1 sec.	After test terminal electrode wetting area must be greater than 95 %	IEC 60068-2-58
2	Resistance to soldering heat	Temperature setup: 235 \pm 5 °C Time setup: 30 \pm 5 sec.	DCR change ≤ ±15 %	IEC 60068-2-58
3	Thermal shock	Temperature setup: 25 °C ~ -65 °C ~ 25 °C ~ 125 °C Time setup: -65 °C (30 min) ~ 25 °C (5 min) ~ 125 °C (30 min) ~ 25 °C (5 min), 5 cycles	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 107G Test Condition B
4	Humidity unload	Heat (85 ±0.5 °C) High Humidity (85 ±1 % RH) 240 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 103B Test Condition A
5	Salt spray	Salt spray concentration: 5 ±1 % Test liquid temperature: 35 ±0.5 °C 96 hours	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 101E Test Condition A
6	Bending	The board shall be bent by 1 mm at a rate of 1 mm/sec.	DCR change ≤ ±15 %	IEC 60127-4
7	Vibration	Frequency setup: 10 ~ 55 ~ 10 Hz Time setup: 1 Minute/cycle (X-Y-Z, 120 cycles, 6 hours)	DCR change ≤ ±15 % No mechanical damage	MIL-STD-202G Method 201A

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