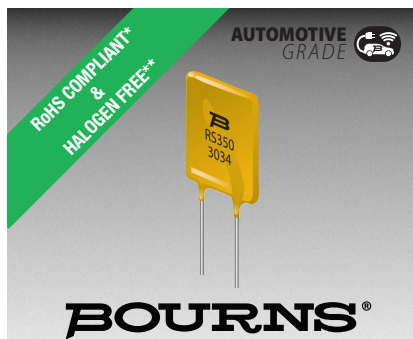




## Features

- Compliant with AEC-Q200 Rev-D Stress Test Qualification for Passive Components in Automotive Applications
- Operating temperature range up to 125 °C
- Low thermal derating factor
- Higher hold currents at elevated temperatures

- RoHS compliant\* and halogen free\*\*
- Agency recognition:  cULus

## MF-RHS Series - High Temperature PTC Resettable Fuses

### Electrical Characteristics

| Model      | V <sub>max</sub> | I <sub>max</sub> | I <sub>hold</sub> | I <sub>trip</sub> | Resistance       |                       | Max. Time to Trip |         | Tripped Power Dissipation | Agency Recognition | AEC-Q200 Compliant/<br>Automotive Grade |
|------------|------------------|------------------|-------------------|-------------------|------------------|-----------------------|-------------------|---------|---------------------------|--------------------|-----------------------------------------|
|            |                  |                  | at 23 °C          |                   | at 23 °C (Ohms)  |                       | at 23 °C          |         | at 23 °C (Watts)          | cUL                |                                         |
|            | Volts            | Amps             | Amps              |                   | R <sub>min</sub> | R <sub>1Max</sub> *** | Amps              | Seconds | Typ.                      | E174545            |                                         |
| MF-RHS350  | 16               | 100              | 3.5               | 7.0               | 0.018            | 0.050                 | 17.5              | 4.5     | 3.0                       | ✓                  | ✓                                       |
| MF-RHS400  |                  |                  | 4.0               | 8.0               | 0.016            | 0.044                 | 20.0              | 5.0     | 3.0                       | ✓                  | ✓                                       |
| MF-RHS450  |                  |                  | 4.5               | 9.0               | 0.0145           | 0.040                 | 22.5              | 5.5     | 3.0                       | ✓                  | ✓                                       |
| MF-RHS500  |                  |                  | 5.0               | 10.0              | 0.0135           | 0.038                 | 25.0              | 5.8     | 3.0                       | ✓                  | ✓                                       |
| MF-RHS550  |                  |                  | 5.5               | 11.0              | 0.0120           | 0.032                 | 27.5              | 10.0    | 3.0                       | ✓                  | ✓                                       |
| MF-RHS600  |                  |                  | 6.0               | 12.0              | 0.0090           | 0.0252                | 30.0              | 6.5     | 3.3                       | ✓                  | ✓                                       |
| MF-RHS650  |                  |                  | 6.5               | 13.0              | 0.0095           | 0.0225                | 32.5              | 6.5     | 3.3                       | ✓                  | ✓                                       |
| MF-RHS700  |                  |                  | 7.0               | 14.0              | 0.0085           | 0.0190                | 35.0              | 6.8     | 3.7                       | ✓                  | ✓                                       |
| MF-RHS750  |                  |                  | 7.5               | 15.0              | 0.0073           | 0.0168                | 37.5              | 7.0     | 4.0                       | ✓                  | ✓                                       |
| MF-RHS800  |                  |                  | 8.0               | 16.0              | 0.0060           | 0.0145                | 40.0              | 8.0     | 4.3                       | ✓                  | ✓                                       |
| MF-RHS900  |                  |                  | 9.0               | 18.0              | 0.0046           | 0.0098                | 45.0              | 9.0     | 5.0                       | ✓                  | ✓                                       |
| MF-RHS1000 |                  |                  | 10.0              | 20.0              | 0.0042           | 0.0090                | 50.0              | 10.0    | 5.4                       | ✓                  | ✓                                       |
| MF-RHS1100 |                  |                  | 11.0              | 22.0              | 0.0038           | 0.0083                | 55.0              | 11.2    | 5.7                       | ✓                  | ✓                                       |
| MF-RHS1200 |                  |                  | 12.0              | 24.0              | 0.0035           | 0.0077                | 60.0              | 12.5    | 6.0                       | ✓                  | ✓                                       |
| MF-RHS1300 |                  |                  | 13.0              | 26.0              | 0.0033           | 0.0070                | 60.0              | 14.0    | 6.4                       | ✓                  | ✓                                       |

\*\*\*R<sub>1max</sub>: measured 1 hour post reflow.

### Environmental Characteristics

| Item                             | Condition                               | Criteria                                              |
|----------------------------------|-----------------------------------------|-------------------------------------------------------|
| Operating Temperature            | -40 °C to +125 °C                       |                                                       |
| Recommended Storage              | +40 °C max. / 70 % R.H. max.            |                                                       |
| Passive Aging                    | +85 °C, 1000 hours                      | ±5 % typical resistance change                        |
| Humidity Aging                   | +85 °C, 85 % R.H. 1000 hours            | ±5 % typical resistance change                        |
| Thermal Shock                    | -40 °C to +125 °C, 10 times             | ±10 % typical resistance change                       |
| Solvent Resistance               | MIL-STD-202, Method 215                 | No change (marking still legible)                     |
| Vibration                        | MIL-STD-883C, Method 2007.1 Condition A | No change (R <sub>min</sub> < R < R <sub>1max</sub> ) |
| Moisture Sensitivity Level (MSL) | <a href="#">See Note</a>                |                                                       |
| ESD Classification               | Class 6 (per AEC-Q200-2, HBM)           |                                                       |

### Additional Information

Click these links for more information:



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**CALIFORNIA WARNING:** Can expose you to lead, a carcinogen and reproductive toxicant.

See [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

\* RoHS Directive 2015/863, Mar 31, 2015 and Annex.

\*\* Bourns considers a product to be "halogen free" if (a) the Bromine (Br) content is 900 ppm or less; (b) the Chlorine (Cl) content is 900 ppm or less; and (c) the total Bromine (Br) and Chlorine (Cl) content is 1500 ppm or less.

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## Applications

- DC motors
- Servers and data centers
- HVAC (heating, ventilation and cooling)  
protection in motors, air-flow detection  
and I/O

## MF-RHS Series - High Temperature PTC Resettable Fuses

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### Test Procedures and Requirements

| Item              | Test Conditions                                    | Accept/Reject Criteria                      |
|-------------------|----------------------------------------------------|---------------------------------------------|
| Visual/Mechanical | Verify dimensions and materials                    | Per MF physical description                 |
| Resistance        | In still air @ 23 °C                               | $R_{min} \leq R \leq R_{max}$               |
| Time to Trip      | At specified current, $V_{max}$ , 23 °C, still air | $T \leq \text{max. time to trip (seconds)}$ |
| Hold Current      | 30 min. at $I_{hold}$ , still air                  | No trip                                     |
| Trip Cycle Life   | $V_{max}$ , $I_{max}$ , 100 cycles                 | No arcing or burning                        |
| Trip Endurance    | $V_{max}$ , 48 hours                               | No arcing or burning                        |
| Solderability     | 245 °C $\pm$ 5 °C, 5 seconds                       | 95 % min. coverage                          |

### Thermal Derating Table - $I_{hold}$ (Amps)

| Model      | Ambient Operating Temperature |        |      |       |       |       |       |       |       |        |
|------------|-------------------------------|--------|------|-------|-------|-------|-------|-------|-------|--------|
|            | -40 °C                        | -20 °C | 0 °C | 23 °C | 40 °C | 50 °C | 60 °C | 70 °C | 85 °C | 125 °C |
| MF-RHS350  | 4.8                           | 4.5    | 4.1  | 3.5   | 3.2   | 3.0   | 2.8   | 2.5   | 2.1   | 1.0    |
| MF-RHS400  | 5.2                           | 4.9    | 4.5  | 4.0   | 3.5   | 3.3   | 3.0   | 2.6   | 2.2   | 1.0    |
| MF-RHS450  | 5.4                           | 5.2    | 5.0  | 4.5   | 3.8   | 3.5   | 3.2   | 2.9   | 2.4   | 1.1    |
| MF-RHS500  | 6.3                           | 6.0    | 5.7  | 5.0   | 4.7   | 4.4   | 4.0   | 3.8   | 3.3   | 1.5    |
| MF-RHS550  | 8.1                           | 7.2    | 6.2  | 5.5   | 5.1   | 4.8   | 4.3   | 4.0   | 3.5   | 1.7    |
| MF-RHS600  | 8.6                           | 7.7    | 6.6  | 6.0   | 5.5   | 5.2   | 4.8   | 4.4   | 3.8   | 1.8    |
| MF-RHS650  | 9.0                           | 8.1    | 7.2  | 6.5   | 6.0   | 5.5   | 5.1   | 4.7   | 4.1   | 1.9    |
| MF-RHS700  | 9.4                           | 8.6    | 7.9  | 7.0   | 6.4   | 5.8   | 5.4   | 4.9   | 4.4   | 2.0    |
| MF-RHS750  | 9.9                           | 9.1    | 8.4  | 7.5   | 6.7   | 6.1   | 5.8   | 5.2   | 4.6   | 2.2    |
| MF-RHS800  | 11.2                          | 9.7    | 8.9  | 8.0   | 7.1   | 6.5   | 6.3   | 5.8   | 4.8   | 2.6    |
| MF-RHS900  | 13.1                          | 11.4   | 10.3 | 9.0   | 8.4   | 7.8   | 7.4   | 6.6   | 5.9   | 3.1    |
| MF-RHS1000 | 15.0                          | 13.1   | 11.2 | 10.0  | 9.4   | 8.8   | 8.1   | 7.6   | 6.8   | 3.5    |
| MF-RHS1100 | 15.7                          | 13.8   | 12.2 | 11.0  | 10.0  | 9.2   | 8.4   | 7.9   | 7.1   | 3.6    |
| MF-RHS1200 | 16.3                          | 14.6   | 12.9 | 12.0  | 10.5  | 9.6   | 8.9   | 8.2   | 7.3   | 3.8    |
| MF-RHS1300 | 16.8                          | 15.4   | 14.0 | 13.0  | 11.5  | 10.3  | 9.4   | 8.5   | 7.5   | 3.9    |

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## MF-RHS Series - High Temperature PTC Resettable Fuses

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### How to Order

MF - RHS 750 - 2 - 14

Multifuse® Product Designator \_\_\_\_\_

Series \_\_\_\_\_  
RHS = High Temperature Radial Leaded Component

Hold Current,  $I_{hold}$  \_\_\_\_\_  
350 - 1300 (3.50 - 13.0 Amps)

Packaging Options \_\_\_\_\_  
- 0 = Bulk Packaging  
- 2 = Tape & Reel\*  
- AP = Ammo-Pak\*

Part Number Suffix Option \_\_\_\_\_  
- 14 = Kinked leads where straight leads are standard

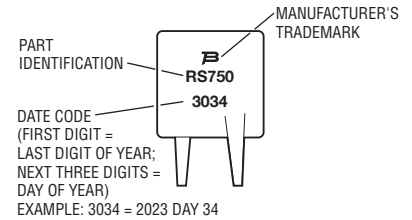
\*Packaged per EIA-468

### Packaging Quantity

| Packaging options | Models                                                                               | Unit Quantity (Pcs.) | Unit |
|-------------------|--------------------------------------------------------------------------------------|----------------------|------|
| Bulk              | All models                                                                           | 500                  | Bag  |
| Tape & Reel       | MF-RHS350, MF-RHS400,<br>MF-RHS450, MF-RHS500,<br>MF-RHS550, MF-RHS600,<br>MF-RHS650 | 3000                 | Reel |
|                   | MF-RHS700, MF-RHS750,<br>MF-RHS800, MF-RHS900,<br>MF-RHS1000                         | 1500                 |      |
|                   | MF-RHS1100, MF-RHS1200,<br>MF-RHS1300                                                | 1000                 |      |
| Ammo-Pack         | MF-RHS350, MF-RHS400,<br>MF-RHS450, MF-RHS500,<br>MF-RHS550, MF-RHS600,<br>MF-RHS650 | 2000                 | Box  |
|                   | MF-RHS700, MF-RHS750,<br>MF-RHS800, MF-RHS900,<br>MF-RHS1000                         | 1000                 |      |
|                   | MF-RHS1100, MF-RHS1200,<br>MF-RHS1300                                                | 500                  |      |

### Typical Part Marking

Represents total content. Layout may vary.



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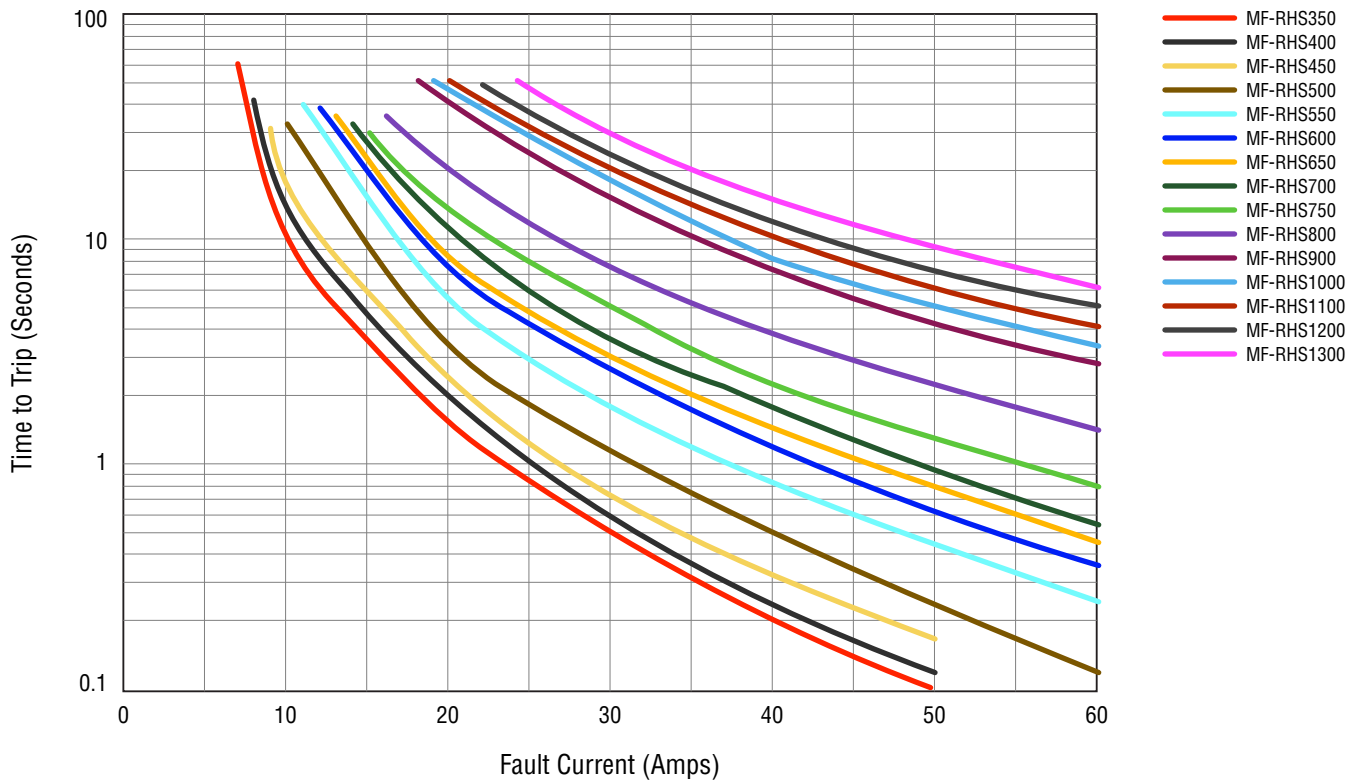
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## MF-RHS Series - High Temperature PTC Resettable Fuses

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### Typical Time to Trip at 23 °C



The Time to Trip curves represent typical performance of a device in a simulated application environment. Actual performance in specific customer applications may differ from these values due to the influence of other variables.

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# MF-RHS Series - High Temperature PTC Resettable Fuses

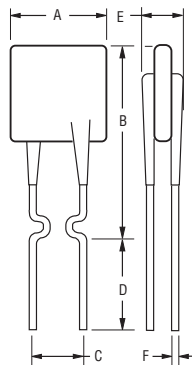
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## Product Dimensions

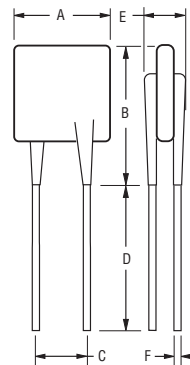
| Model      | A                       | B                      | C                      |                       | D                     | E                     | F                      | Physical Characteristics |          |
|------------|-------------------------|------------------------|------------------------|-----------------------|-----------------------|-----------------------|------------------------|--------------------------|----------|
|            | Max.                    | Max.                   | Nom.                   | Tol. ±                | Min.                  | Max.                  | Nom.                   | Style                    | Material |
| MF-RHS350  | $\frac{8.40}{(0.331)}$  | $\frac{16.9}{(0.665)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.0}{(0.118)}$ | $\frac{0.81}{(0.032)}$ | 2                        | Sn/Cu    |
| MF-RHS400  | $\frac{8.40}{(0.331)}$  | $\frac{17.9}{(0.705)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.0}{(0.118)}$ | $\frac{0.81}{(0.032)}$ | 2                        | Sn/Cu    |
| MF-RHS450  | $\frac{8.40}{(0.331)}$  | $\frac{18.9}{(0.744)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.0}{(0.118)}$ | $\frac{0.81}{(0.032)}$ | 2                        | Sn/Cu    |
| MF-RHS500  | $\frac{9.20}{(0.362)}$  | $\frac{19.2}{(0.756)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.0}{(0.118)}$ | $\frac{0.81}{(0.032)}$ | 2                        | Sn/Cu    |
| MF-RHS550  | $\frac{9.30}{(0.366)}$  | $\frac{19.5}{(0.768)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.0}{(0.118)}$ | $\frac{0.81}{(0.032)}$ | 2                        | Sn/Cu    |
| MF-RHS600  | $\frac{8.75}{(0.344)}$  | $\frac{22.4}{(0.882)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.0}{(0.118)}$ | $\frac{0.81}{(0.032)}$ | 2                        | Sn/Cu    |
| MF-RHS650  | $\frac{10.70}{(0.421)}$ | $\frac{23.2}{(0.913)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.0}{(0.118)}$ | $\frac{0.81}{(0.032)}$ | 2                        | Sn/Cu    |
| MF-RHS700  | $\frac{11.80}{(0.465)}$ | $\frac{23.3}{(0.917)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.0}{(0.118)}$ | $\frac{0.81}{(0.032)}$ | 2                        | Sn/Cu    |
| MF-RHS750  | $\frac{11.80}{(0.465)}$ | $\frac{24.3}{(0.957)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.0}{(0.118)}$ | $\frac{0.81}{(0.032)}$ | 2                        | Sn/Cu    |
| MF-RHS800  | $\frac{12.80}{(0.504)}$ | $\frac{24.7}{(0.972)}$ | $\frac{5.1}{(0.201)}$  | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.6}{(0.142)}$ | $\frac{1.00}{(0.039)}$ | 2                        | Sn/Cu    |
| MF-RHS900  | $\frac{14.40}{(0.567)}$ | $\frac{24.9}{(0.980)}$ | $\frac{10.2}{(0.402)}$ | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.6}{(0.142)}$ | $\frac{1.00}{(0.039)}$ | 2                        | Sn/Cu    |
| MF-RHS1000 | $\frac{14.40}{(0.567)}$ | $\frac{27.9}{(1.098)}$ | $\frac{10.2}{(0.402)}$ | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.6}{(0.142)}$ | $\frac{1.00}{(0.039)}$ | 2                        | Sn/Cu    |
| MF-RHS1100 | $\frac{17.40}{(0.685)}$ | $\frac{27.9}{(1.098)}$ | $\frac{10.2}{(0.402)}$ | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.6}{(0.142)}$ | $\frac{1.00}{(0.039)}$ | 2                        | Sn/Cu    |
| MF-RHS1200 | $\frac{17.40}{(0.685)}$ | $\frac{27.9}{(1.098)}$ | $\frac{10.2}{(0.402)}$ | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.6}{(0.142)}$ | $\frac{1.00}{(0.039)}$ | 2                        | Sn/Cu    |
| MF-RHS1300 | $\frac{17.40}{(0.685)}$ | $\frac{28.9}{(1.138)}$ | $\frac{10.2}{(0.402)}$ | $\frac{0.7}{(0.028)}$ | $\frac{7.6}{(0.299)}$ | $\frac{3.6}{(0.142)}$ | $\frac{1.00}{(0.039)}$ | 2                        | Sn/Cu    |

DIMENSIONS:  $\frac{\text{MM}}{(\text{INCHES})}$

Style 1



Style 2



NOTE: Kinked lead option (-14) is also available, e.g. MF-RHS750-2-14. (refer to "How to Order" section.)

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# MF-RHS Series Tape and Reel Specifications

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Devices taped using EIA-468/IEC 60286-2 standards. See table below and figures for details.

| Dimension Description                                       | IEC Mark                              | EIA Mark   | Dimensions                            | Tolerance                          |
|-------------------------------------------------------------|---------------------------------------|------------|---------------------------------------|------------------------------------|
| Carrier tape width                                          | $W$                                   | $W$        | $\frac{18}{(.709)}$                   | $\frac{+1.0/-0.5}{(+.039/- .020)}$ |
| Hold down tape width                                        | $W_0$                                 | $W_0$      | $\frac{5}{(.197)}$                    | min.                               |
| Hold down tape                                              | No protrusion beyond the carrier tape |            |                                       |                                    |
| Adhesive tape position                                      | $W_2$                                 | $W_2$      | $\frac{3}{(.118)}$                    | max.                               |
| Sprocket hole position                                      | $W_1$                                 | $W_1$      | $\frac{9}{(.354)}$                    | $\frac{+0.75-0.5}{(+.030/- .020)}$ |
| Sprocket hole diameter                                      | $D_0$                                 | $D_0$      | $\frac{4}{(.157)}$                    | $\frac{+0.2}{(\pm .0078)}$         |
| Height to seating plane (straight lead)                     | $H$                                   | $H$        | $\frac{18 \sim 20}{(.709 \sim .787)}$ |                                    |
| Height to seating plane (formed lead)                       | $H_0$                                 | $H_0$      | $\frac{16}{(.630)}$                   | $\frac{+0.5}{(\pm .020)}$          |
| Overall height above abscissa: MF-RHS350 ~ MF-RHS650        | $H_1$                                 | $H_1$      | $\frac{38.5}{(1.516)}$                | max.                               |
| Overall height above abscissa: MF-RHS700 ~ MF-RHS1300       | $H_1$                                 | $H_1$      | $\frac{45.0}{(1.772)}$                | max.                               |
| Cutout length                                               |                                       | $L$        | $\frac{11}{(.433)}$                   | max.                               |
| Sprocket hole pitch                                         | $P_0$                                 | $P_0$      | $\frac{12.7}{(.500)}$                 | $\frac{+0.3}{(\pm .012)}$          |
| Device pitch: MF-RHS350 ~ MF-RHS650                         | $P$                                   | $P$        | $\frac{12.7}{(0.50)}$                 | $\frac{+0.3}{(\pm .012)}$          |
| Device pitch: MF-RHS700 ~ MF-RHS1300                        | $P$                                   | $P$        | $\frac{25.4}{(1.00)}$                 | $\frac{+0.6}{(\pm .024)}$          |
| Pitch tolerance                                             |                                       |            | 20 consecutive                        | $\frac{\pm 1}{(\pm .039)}$         |
| Composite tape thickness                                    | $t$                                   | $t$        | $\frac{0.9}{(.035)}$                  | max.                               |
| Overall tape and lead thickness                             | $t_1$                                 | $t_1$      | $\frac{2.3}{(.091)}$                  | max.                               |
| Splice sprocket hole alignment                              |                                       |            | 0                                     | $\frac{+0.3}{(\pm .012)}$          |
| Front-to-back deviation                                     | $\Delta_h$                            | $\Delta_h$ | 0                                     | $\frac{+1.0}{(\pm .039)}$          |
| Side-to-side deviation                                      | $\Delta_p$                            | $\Delta_p$ | 0                                     | $\frac{+1.3}{(\pm .051)}$          |
| Ordinate to adjacent component lead: MF-RHS350 ~ MF-RHS800  | $P_1$                                 | $P_1$      | $\frac{3.81}{(.150)}$                 | $\frac{+0.7}{(\pm .028)}$          |
| Ordinate to adjacent component lead: MF-RHS900 ~ MF-RHS1300 | $P_1$                                 | $P_1$      | $\frac{7.62}{(.300)}$                 | $\frac{+0.7}{(\pm .028)}$          |
| Lead spacing: MF-RHS350 ~ MF-RHS800                         | $F$                                   | $F$        | $\frac{5.08}{(.200)}$                 | $\frac{+0.6/-0.2}{(+.024/- .008)}$ |
| Lead spacing: MF-RHS900 ~ MF-RHS1300                        | $F$                                   | $F$        | $\frac{10.2}{(.400)}$                 | $\frac{+0.6/-0.2}{(+.024/- .008)}$ |

— Continued on next page —

DIMENSIONS:  $\frac{\text{MM}}{(\text{INCHES})}$

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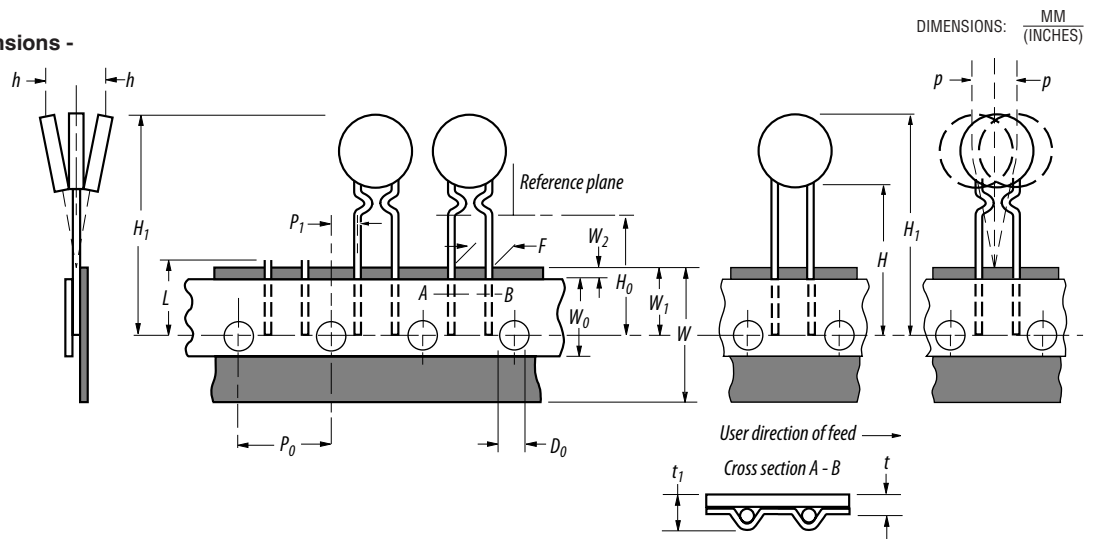
# MF-RHS Series Tape and Reel Specifications

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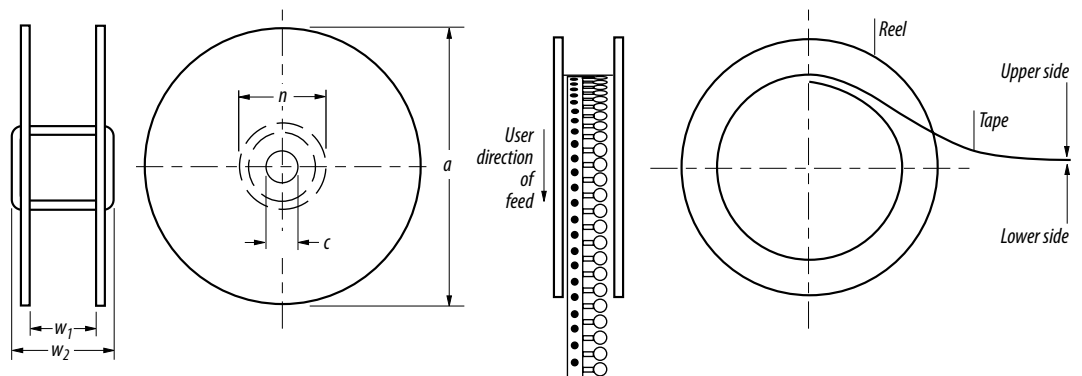
Devices taped using EIA-468/IEC 60286-2 standards. See table below and figures for details.

| Dimension Description                            | IEC Mark | EIA Mark | Dimensions                                                        | Tolerance                    |
|--------------------------------------------------|----------|----------|-------------------------------------------------------------------|------------------------------|
| Reel width including flanges and hub             | $W_4$    | $w_2$    | $\frac{62.0}{(2.44)}$                                             | max                          |
| Dimension between flanges (measured at hub)      | $W_3$    | $w_1$    | allow proper reeling and unreeling                                |                              |
| Reel diameter                                    | A        | a        | $\frac{370.0}{(14.57)}$                                           | max.                         |
| Space between flanges (at hub, excluding device) |          |          | $\frac{4.75}{(.187)}$                                             | $\pm 3.25$<br>( $\pm .128$ ) |
| Arbor hole diameter                              | C        | c        | $\frac{26.0}{(1.024)}$                                            | $\pm 12.0$<br>( $\pm .472$ ) |
| Core diameter                                    | N        | n        | $\frac{80}{(3.15)}$                                               | min.                         |
| Box dimensions                                   |          |          | $\frac{62 \times 372 \times 372}{(2.44 \times 14.6 \times 14.6)}$ | max.                         |
| Consecutive missing places                       |          |          | 3                                                                 | max.                         |
| Empty places per reel                            |          |          | Less than 0.1 %                                                   |                              |

**Taped Component Dimensions - per EIA Mark - Figure 1**



**Reel Dimensions - per EIA Mark - Figure 2**



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Specifications are subject to change without notice.

Users should verify actual device performance in their specific applications.

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- Polymer PTC devices are intended to protect against adverse effects of temporary overcurrent or overtemperature conditions up to rated limits and are not intended to serve as protective devices where overcurrent or overvoltage conditions are expected to be repetitive or prolonged.
- In normal operation, polymer PTC devices experience thermal expansion under fault conditions. Thus, a polymer PTC device must be protected against mechanical stress, and must be given adequate clearance within the user's application to accommodate such thermal expansion. Rigid potting materials or fixed housings or coverings that do not provide adequate clearance should be thoroughly examined and tested by the user, as they may result in the malfunction of polymer PTC devices if the thermal expansion is inhibited.
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- Aggressive solvents may adversely affect the performance of polymer PTC devices. Conformal coating, encapsulating, potting, molding, and sealing materials may contain aggressive solvents including but not limited to xylene and toluene, which are known to cause adverse effects on the performance of polymer PTCs. Such aggressive solvents must be thoroughly cured or baked to ensure their complete removal from polymer PTCs to minimize the possible adverse effect on the device.
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