

Test Report

No. SHAEC1518982207

Date: 30 Sep 2015

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TANAKA ELECTRONICS (HANGZHOU) CO.,LTD.

F1 AREA, WEST NO.19 STREET, NORTH NO.10 STREET, HANGZHOU ECONOMIC&TECHNOLOGICAL DEVELOPMENT ZONE,HANGZHOU

The following sample(s) was/were submitted and identified on behalf of the clients as : Au Bonding Wire

SGS Job No. : SP15-031404 - SH

Date of Sample Received : 17 Sep 2015

Testing Period : 17 Sep 2015 - 30 Sep 2015

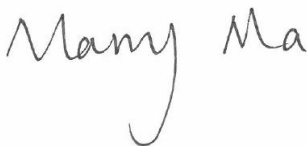
Test Requested : Selected test(s) as requested by client.

Test Method : Please refer to next page(s).

Test Results : Please refer to next page(s).

Conclusion : Based on the performed tests on submitted sample(s), the results of Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBBs), Polybrominated diphenyl ethers (PBDEs) and Phthalates such as Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP) comply with the limits as set by RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU. When tested as specified, Dimethyl fumarate(DMF) content of the submitted sample comply with Commission Regulation (EU) No 412/2012 and Entry 61 of Annex XVII of REACH Regulation (EC) No 1907/2006

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.



Marry Ma
Approved Signatory



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Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description
SN1	SHA15-189822.001	Golden wire

Remarks :

- (1) 1 mg/kg = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU

- Test Method :
- (1) With reference to IEC 62321-5:2013, determination of Cadmium by ICP-OES.
 - (2) With reference to IEC 62321-5:2013, determination of Lead by ICP-OES.
 - (3) With reference to IEC 62321-4:2013, determination of Mercury by ICP-OES.
 - (4) With reference to IEC 62321:2008, determination of Hexavalent Chromium by Colorimetric Method using UV-Vis.
 - (5) With reference to IEC 62321-6:2015, determination of PBBs and PBDEs by GC-MS.
 - (6) With reference to EN 14372:2004, determination of phthalates by GC-MS.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Cadmium (Cd)	100	mg/kg	2	ND
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	2	ND
Sum of PBBs	1000	mg/kg	-	ND
Monobromobiphenyl	-	mg/kg	5	ND
Dibromobiphenyl	-	mg/kg	5	ND
Tribromobiphenyl	-	mg/kg	5	ND
Tetrabromobiphenyl	-	mg/kg	5	ND
Pentabromobiphenyl	-	mg/kg	5	ND
Hexabromobiphenyl	-	mg/kg	5	ND
Heptabromobiphenyl	-	mg/kg	5	ND
Octabromobiphenyl	-	mg/kg	5	ND
Nonabromobiphenyl	-	mg/kg	5	ND
Decabromobiphenyl	-	mg/kg	5	ND
Sum of PBDEs	1000	mg/kg	-	ND



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<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Monobromodiphenyl ether	-	mg/kg	5	ND
Dibromodiphenyl ether	-	mg/kg	5	ND
Tribromodiphenyl ether	-	mg/kg	5	ND
Tetrabromodiphenyl ether	-	mg/kg	5	ND
Pentabromodiphenyl ether	-	mg/kg	5	ND
Hexabromodiphenyl ether	-	mg/kg	5	ND
Heptabromodiphenyl ether	-	mg/kg	5	ND
Octabromodiphenyl ether	-	mg/kg	5	ND
Nonabromodiphenyl ether	-	mg/kg	5	ND
Decabromodiphenyl ether	-	mg/kg	5	ND
Di-butyl Phthalate (DBP)	1000	mg/kg	30	ND
Benzyl Butyl Phthalate (BBP)	1000	mg/kg	30	ND
Di-2-Ethyl Hexyl Phthalate (DEHP)	1000	mg/kg	30	ND
Diisobutyl Phthalates (DIBP)	1000	mg/kg	30	ND

Notes :

(1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.

Halogen

Test Method : With reference to EN 14582: 2007, analysis was performed by Ion Chromatograph (IC).

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Fluorine (F)	mg/kg	50	ND
Chlorine (Cl)	mg/kg	50	ND
Bromine (Br)	mg/kg	50	ND
Iodine (I)	mg/kg	50	ND

Element(s)

Test Method : With reference to US EPA Method 3050B:1996, analysis was performed by ICP-OES.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Antimony (Sb)	mg/kg	10	ND
Beryllium (Be)	mg/kg	5	ND
Antimony trioxide (Sb ₂ O ₃)♦	mg/kg	12	ND
Beryllium oxide (BeO) ♦	mg/kg	15	ND



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Notes :

- (1) ♦ Calculated concentration of BeO is based on the identified Be
Calculated concentration of Sb₂O₃ is based on the identified Sb

Organic-tin compounds

Test Method : With reference to ISO 17353: 2004 with carbamate, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Tributyl tin (TBT)	mg/kg	0.02	ND
Triphenyl tin (TPHT)	mg/kg	0.02	ND
Tributyl Tin Oxide (TBTO) ♦	mg/kg	0.02	ND
Dibutyl tin (DBT)	mg/kg	0.02	ND
Diocetyl tin (DOT)	mg/kg	0.02	ND
Tripropyltin (TPT)	mg/kg	0.02	ND

Notes :

- (1) ♦Calculated concentration of TBTO is based on the identified TBT.

Polychlorinated Naphthalenes (PCNs)

Test Method : With reference to US EPA 8081B: 2007, analysis was performed by GC-MS

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
2-Chlorinated Naphthalene	mg/kg	5	ND
1,4-Dichlorinated Naphthalene	mg/kg	5	ND
1,5-Dichlorinated Naphthalene	mg/kg	5	ND
1,2-Dichlorinated Naphthalene	mg/kg	5	ND
1,8-Dichlorinated Naphthalene	mg/kg	5	ND
1,2,3-Trichlorinated Naphthalene	mg/kg	5	ND
1,2,3,4-Tetrachlorinated Naphthalene	mg/kg	5	ND
1,2,3,4,6-Pentachlorinated Naphthalene	mg/kg	5	ND
Octa-chlorinated Naphthalene	mg/kg	5	ND
1-Chlorinated Naphthalene	mg/kg	5	ND

Short Chained Chlorinated Paraffin (SCCP) and Medium Chained Chlorinated Paraffin (MCCP)

Test Method : With reference to US EPA 3550C: 2007, analysis was performed by GC-ECD / GC-NCI-MS.



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<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Short Chained Chlorinated Paraffin (SCCP) (C10-C13)	mg/kg	50	ND
Medium Chained Chlorinated Paraffin (MCCP) (C14-C17)	mg/kg	50	ND

Tetrabromobisphenol A (TBBP-A)

Test Method : With reference to US EPA 3540C: 1996, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Tetrabromobisphenol A (TBBP-A)	mg/kg	10	ND

Red Phosphorus

Test Method : SGS in house method(SHTC- CHEM- SOP -342-T), Analysis was performed by ICP-OES and Pyrolysis-GC/MS

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Red Phosphor	mg/kg	500	ND

PVC (Polyvinyl chloride)

Test Method : In-house method (SHTC-CHEM-SOP-115-T), analysis was performed by FTIR/HATR.

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
PVC	9002-86-2	-	-	Negative

Notes :

(1) Negative=Undetectable,Positive=Detectable

Bisphenol-A

Test Method : Extraction by organic solvent, analysis by HPLC-DAD-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Bisphenol-A	mg/kg	1	ND



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Commission Regulation (EU) No 412/2012 and Entry 61 of Annex XVII of REACH Regulation (EC) No 1907/2006 - Dimethyl fumarate(DMF)

Test Method : Solvent extraction, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Dimethyl fumarate(DMF)	0.1	mg/kg	0.1	ND

Polychlorinated Terphenyls (PCTs)

Test Method : With reference to US EPA 8082A: 2007, analysis was performed by GC-MS

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Aroclor 5432	mg/kg	5	ND
Aroclor 5442	mg/kg	5	ND

PFOS (Perfluorooctane Sulfonates) and PFOA (Perfluorooctanoic Acid)

Test Method : With reference to US EPA 3550C: 2007, analysis was performed by HPLC-MS.

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Perfluorooctane Sulfonates (PFOS) and related Acid,Metal Salt and Amide	1000	mg/kg	10	ND
Perfluorooctanoic Acid (PFOA)	-	mg/kg	10	ND

Notes :

Max. limit specified by commission regulation (EU) No. 757/2010 amending regulation (EC) No 850/2004.

Polychlorinated Biphenyls (PCBs)

Test Method : With reference to US EPA 8082A: 2007, analysis was performed by GC-MS

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
2,4,4'-Trichlorobiphenyl (PCB 28)	7012-37-5	mg/kg	0.5	ND
2,2',5,5'-Tetrachloro-biphenyl (PCB 52)	35693-99-3	mg/kg	0.5	ND
2,2',4,5,5'-Pentachloro-biphenyl (PCB 101)	37680-73-2	mg/kg	0.5	ND
2,3',4,4',5-Pentachlorobiphenyl (PCB 118)	31508-00-6	mg/kg	0.5	ND
2,2',3,4,4',5'-Hexachloro-biphenyl (PCB 138)	35065-28-2	mg/kg	0.5	ND



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<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
2,2',4,4',5,5'-Hexachloro-biphenyl (PCB 153)	35065-27-1	mg/kg	0.5	ND
2,2',3,4,4',5,5'-Heptachlorobiphenyl (PCB 180)	35065-29-3	mg/kg	0.5	ND

Phthalates

Test Method : With reference to EN 14372:2004, determination of phthalates by GC-MS.

<u>Test Item(s)</u>	<u>CAS NO.</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Diisononyl Phthalate (DINP)	28553-12-0 /68515-48-0	%	0.01	ND
Di-n-octyl Phthalate (DNOP)	117-84-0	%	0.003	ND
Diisodecyl Phthalate (DIDP)	26761-40-0 /68515-49-1	%	0.01	ND

Hexabromocyclododecane (HBCDD)

Test Method : With reference to IEC 62321:2008, analysis was performed by GC-MS.

<u>Test Item(s)</u>	<u>Unit</u>	<u>MDL</u>	<u>001</u>
Hexabromocyclododecane (HBCDD)	mg/kg	10	ND



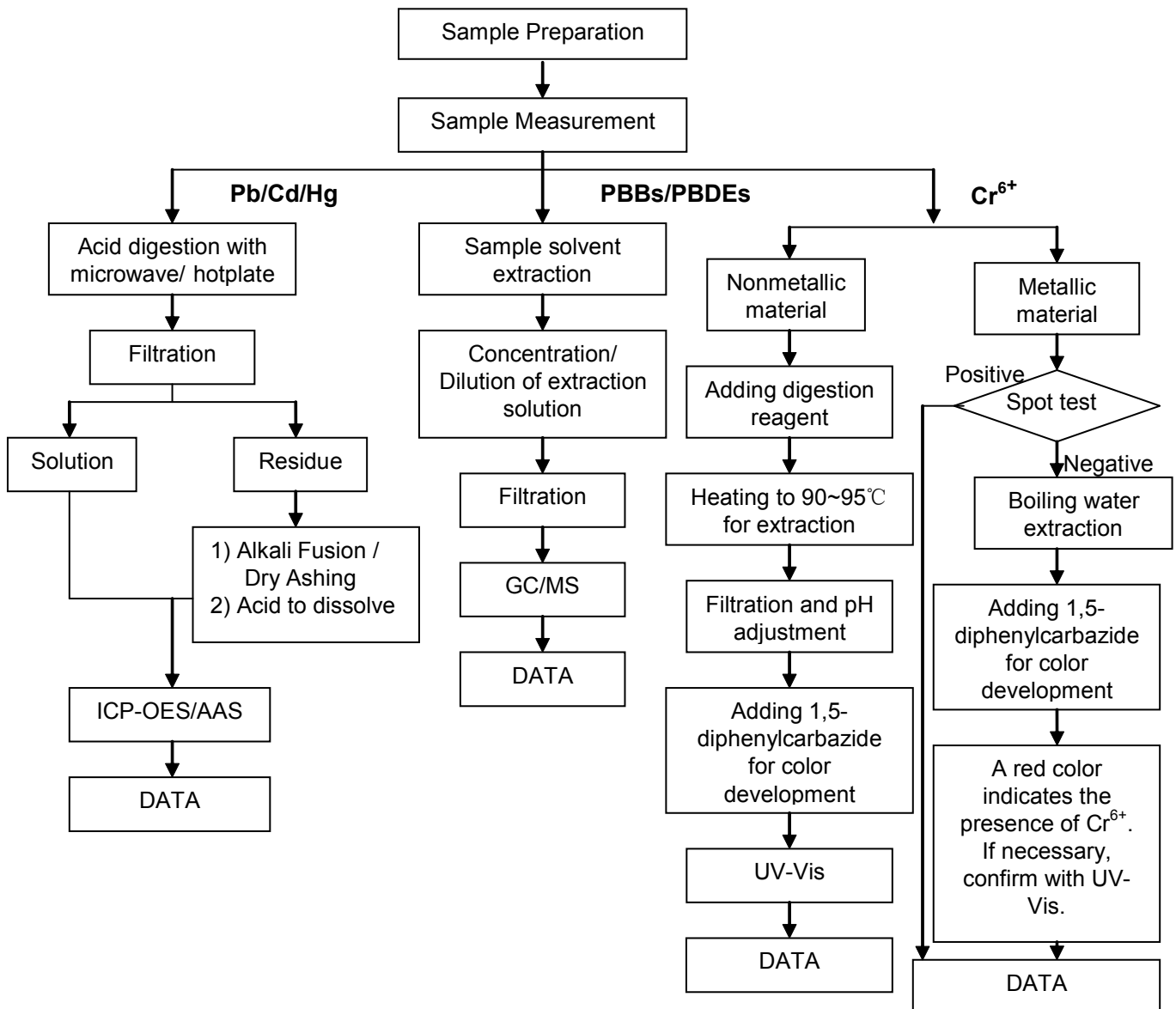
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RoHS Testing Flow Chart

- 1) Name of the person who made testing: Bob Zhang/Gary Xu/Zengzhen Zhu/Sunny Qin
- 2) Name of the person in charge of testing: Jan Shi/Summer Jin/Jessy Huang/Stone Chen
- 3) These samples were dissolved totally by pre-conditioning method according to below flow chart. (Cr⁶⁺ and PBBs/PBDEs test method excluded)



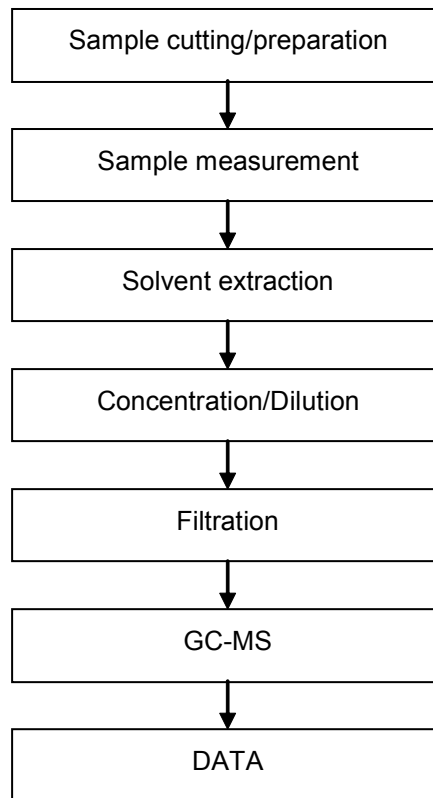
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Phthalates Testing Flow Chart

- 1) Name of the person who made testing: Sherlock Gao
- 2) Name of the person in charge of testing: Myra Ma



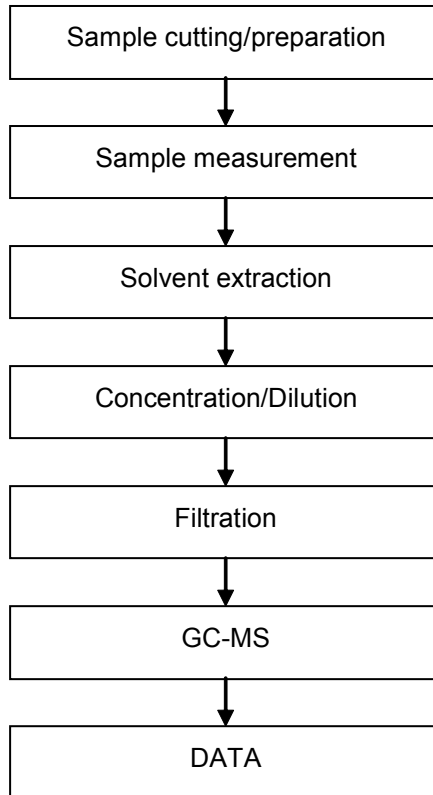
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HBCDD Testing Flow Chart

- 1) Name of the person who made testing: Gary Xu
- 2) Name of the person in charge of testing: Jessy Huang



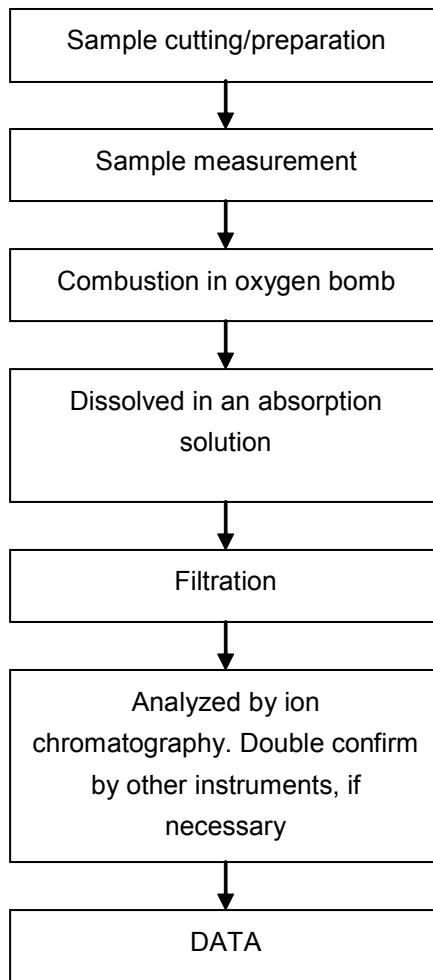
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Halogen Testing (oxygen bomb) Flow Chart

- 1) Name of the person who made testing: Sisily Yin
- 2) Name of the person in charge of testing: Linda Li



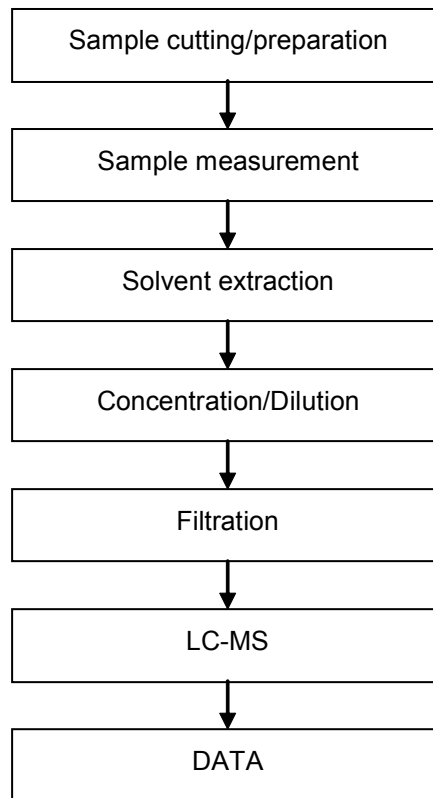
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PFOS/PFOA Testing Flow Chart

- 1) Name of the person who made testing: Jane Yang
- 2) Name of the person in charge of testing: Myra Ma



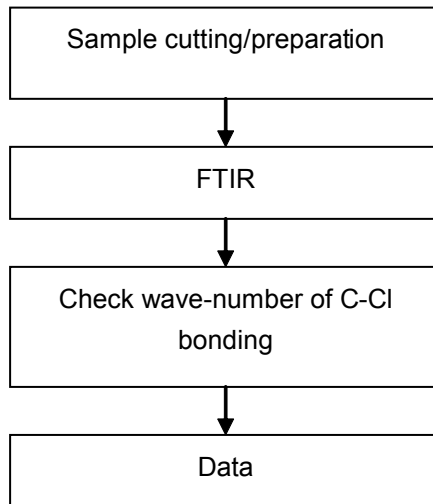
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PVC Testing Flow Chart

- 1) Name of the person who made testing: Sally Liang
- 2) Name of the person in charge of testing: Linda Li



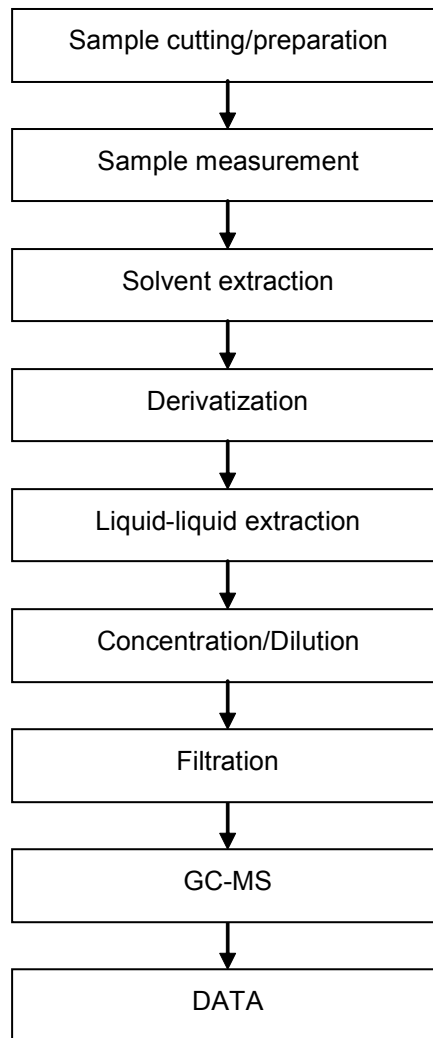
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Organotin Testing Flow Chart

- 1) Name of the person who made testing: Celia Hu
- 2) Name of the person in charge of testing: Jessy Huang



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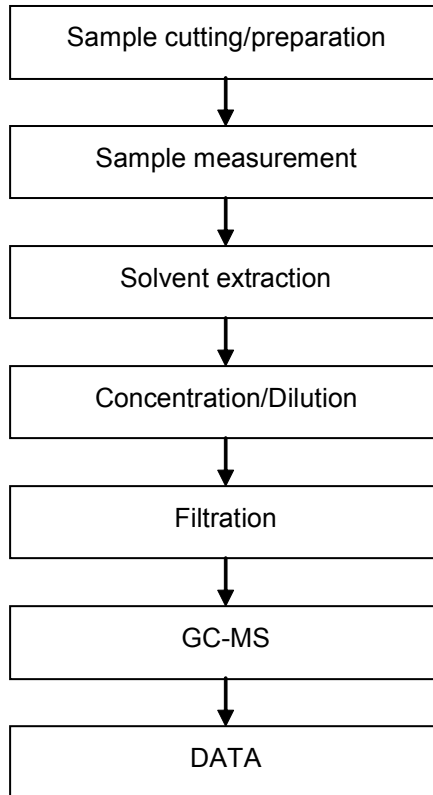
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PCB/ PCT/ PCN Testing Flow Chart

- 1) Name of the person who made testing: Brin Feng
- 2) Name of the person in charge of testing: Chaven Lian



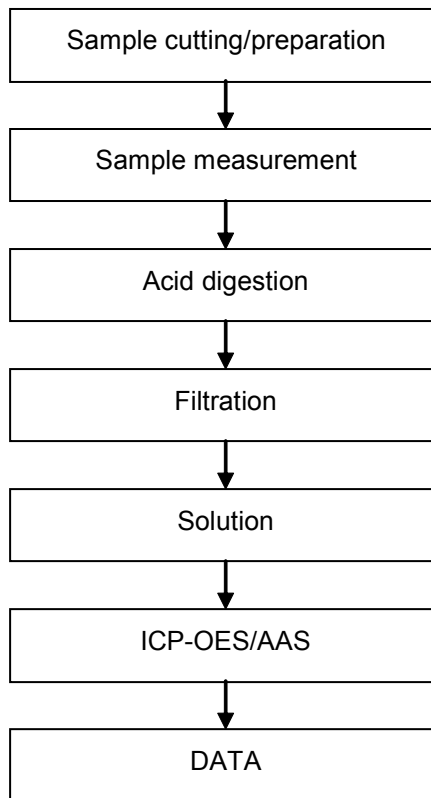
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Elements Testing Flow Chart

- 1) Name of the person who made testing: Bob Zhang/Sunny Qin
- 2) Name of the person in charge of testing: Summer Jin/Jan Shi



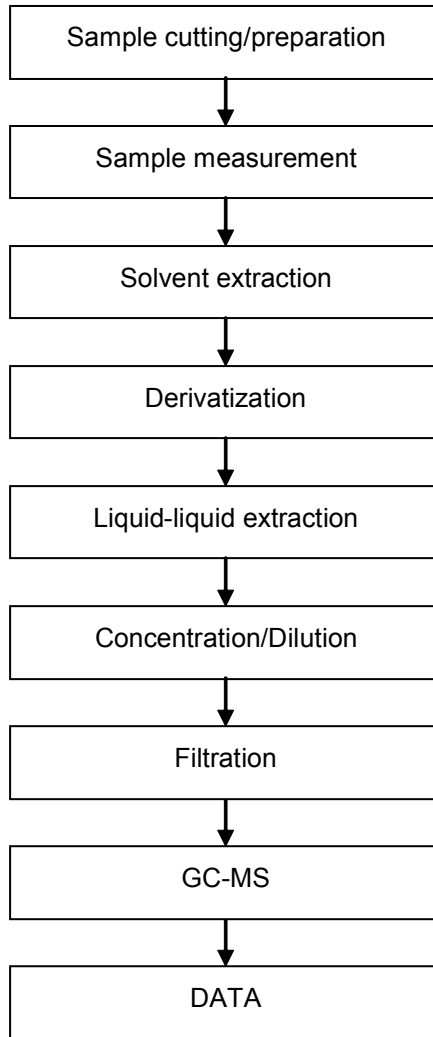
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TBBP-A Testing Flow Chart

- 1) Name of the person who made testing: Gary Xu
- 2) Name of the person in charge of testing: Jessy Huang



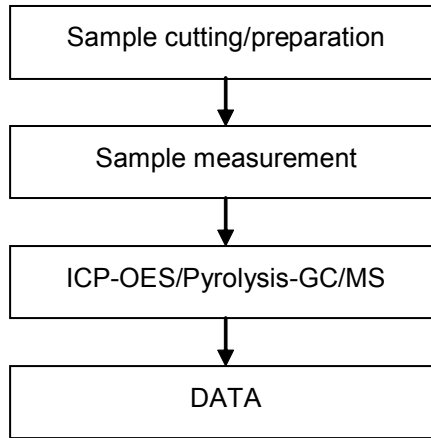
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Red Phosphorus Testing Flow Chart

- 1) Name of the person who made testing: Sally Liang
- 2) Name of the person in charge of testing: Linda Li



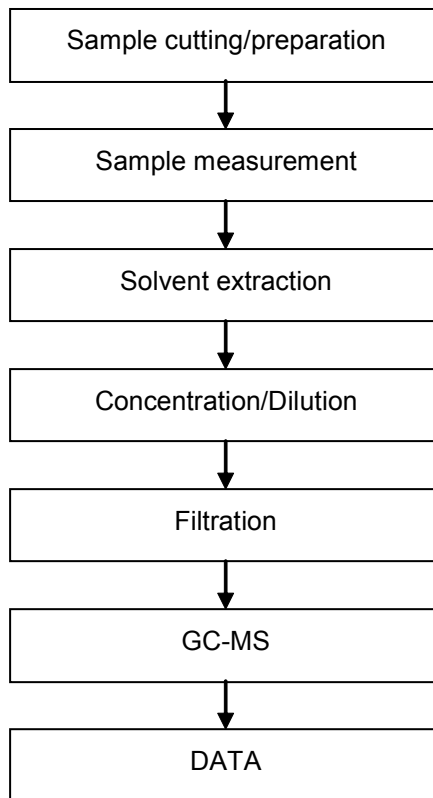
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DMF (Dimethyl fumarate) Testing Flow Chart

- 1) Name of the person who made testing: Lisa Duan
- 2) Name of the person in charge of testing: Jessy Huang



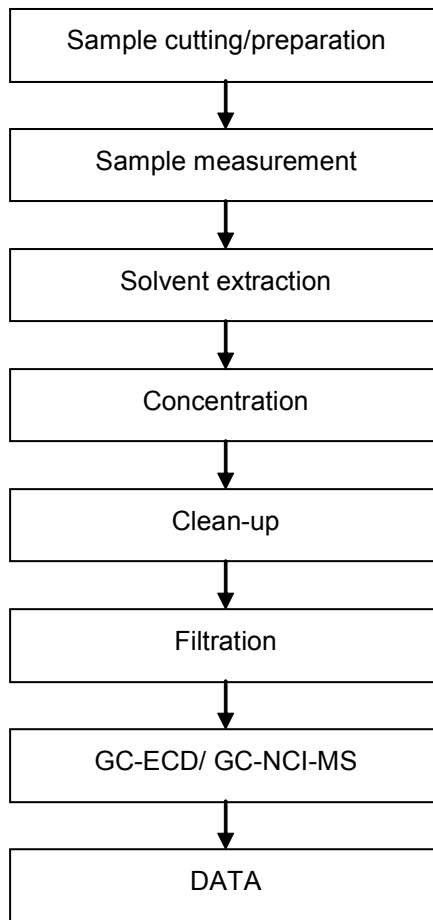
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SCCP/MCCP Testing Flow Chart

- 1) Name of the person who made testing: Brin Feng
- 2) Name of the person in charge of testing: Chaven Lian



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